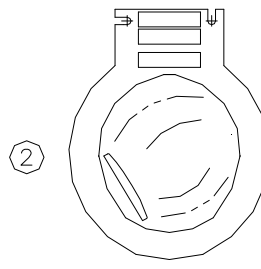
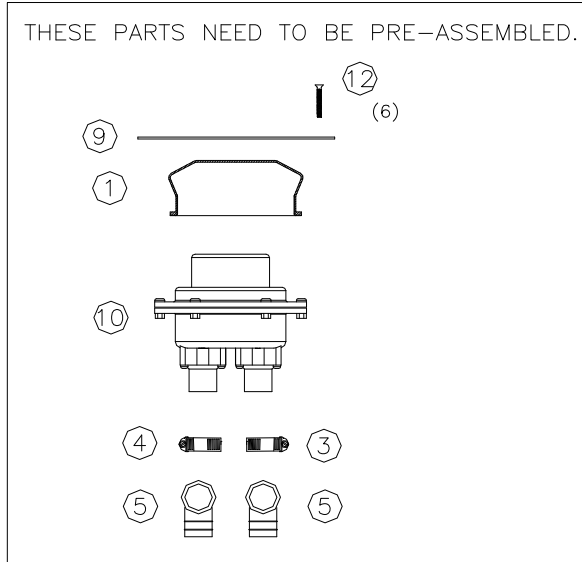


**MAXIM 3000/TAURUS ROTOMOLD BASE FOOT FLUSH WITH FLUSH II BOWL
ASSEMBLY INSTRUCTIONS**

INTRODUCTION: Satellite portable restrooms must be assembled according to approved assembly procedures. Avoid variations in assembly procedures which could adversely affect product life and warranty.

Note: Left & right are as seen looking at the door of the unit.

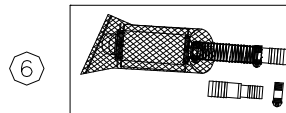
TOOLS: • 5/16" Hex Nut driver Bit • 5-3/4" Hole saw • Phillips Screwdriver or driver bit • Flat blade Screwdriver
• #10 (.193") [4.9 mm] Drill Bit • 1.50" Hole saw • Jig saw • Drill motor • 2-5/8" Hole saw
• Pop Rivet Gun • Heat Gun • 2.00" Hole saw



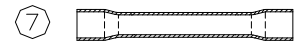
PN 18473



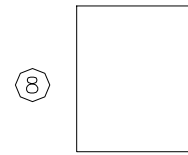
PN 12588



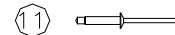
PN 21048



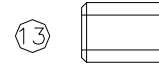
PN 20785



PN 20787



PN 18755

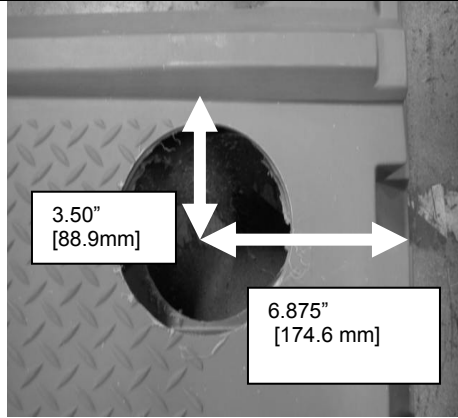

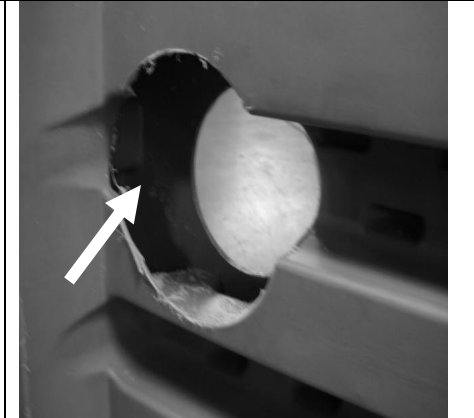


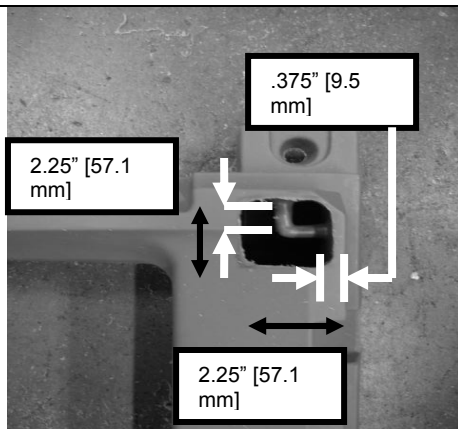
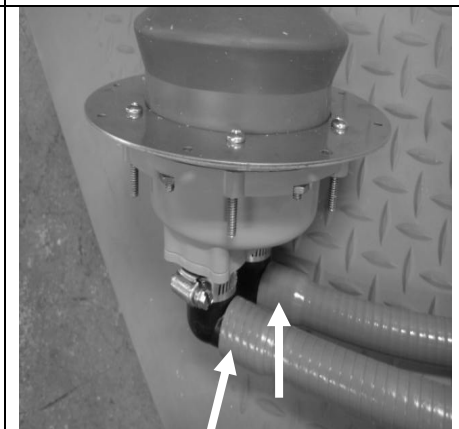
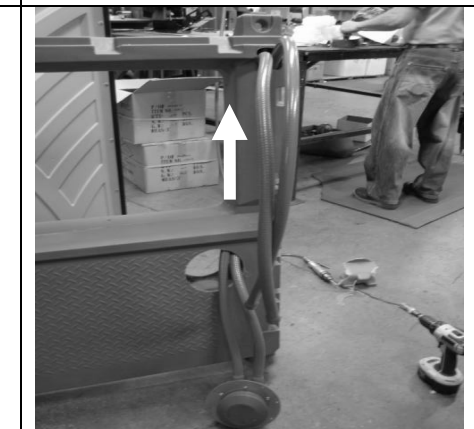
PN 17644

#20786 KIT, MX3/TAURUS REC F/FLSH WST/BL

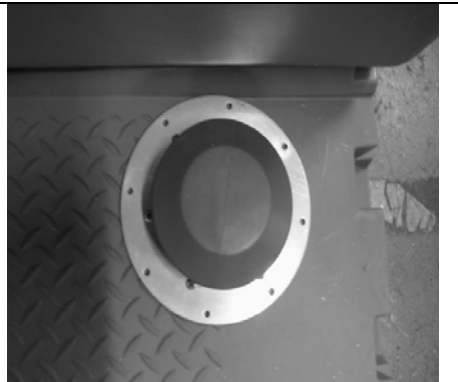
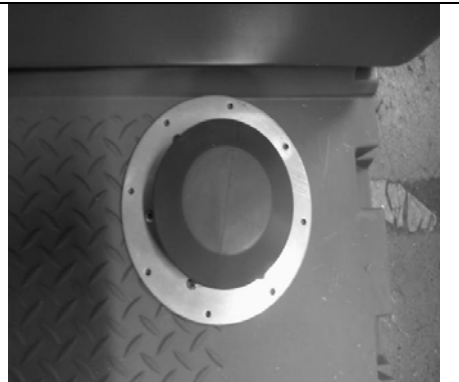
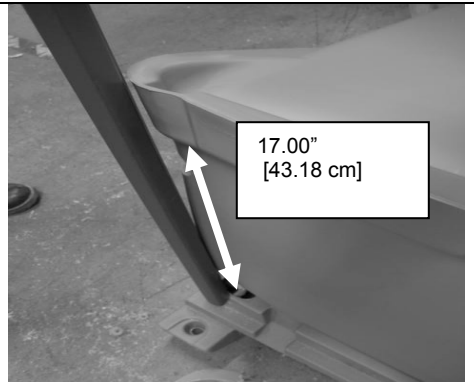
13	17644	1	TUBE, RESTRICTOR
12	19184	6	SCREW, #10-24 1-1/2 STNLS PHPN
11	18755	8	RIVET, AVDEL SILVER LONG
10	17504	1	PUMP, STRAIGHT GUZZLER FOOT
9	18970	1	PLATE, HT2 FLUSH PUMP
8	20787	1	INSTR, MX3/TRS REC F/FLSH W/BL
7	20785	2	HOSE, 3/4 X 85 GREEN W/CUFFS
6	21048	1	FILTER ASSY, RECIRCULATING
5	14958	2	ELBOW, 90 1in PMP SLP X BOR HS
4	12588	3	CLAMP, WORMDRIVE #12
3	17498	1	CLAMP, #30 HI-TORQUE
2	18473	1	BOWL ASSY, FLUSH-II
1	15801	1	BOOT, BUTTON PUMP

TAURUS UNIT: INSTALL PUMP & HOSES IN ROTO BASE:

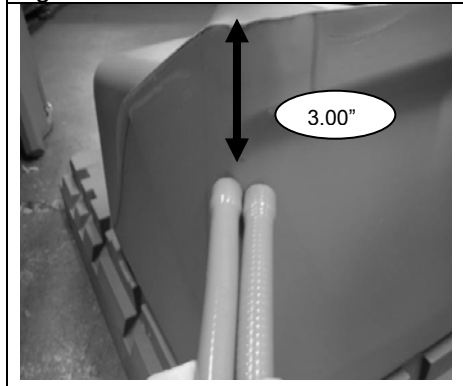
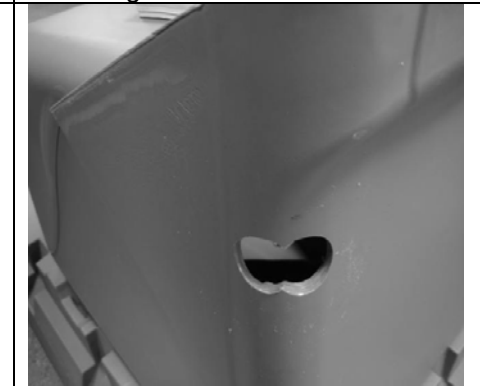

<p>Mark & drill hole in (rear right corner) floor of base using a 5-3/4" [146 mm] hole saw.</p>	<p>Use a 5-3/4" [146 mm] hole saw on the bottom of base floor directly in line with hole drilled on top of base.</p>	<p>Use a jig saw to clean out hole to install pump with hoses.</p>
		

<p>Cut out in top rear right corner of base. Use a jig saw or 2.625" [66.7 mm] Hole saw to cut out area to run hoses from pump out & up into tank.</p>	<p>Install hoses on pump outlet / inlet fittings. "May need to heat hose & use lubricant to aid installation of hoses". Install clamps PN 12588 to secure hoses to fittings, tighten hose clamps with 5/16" (.312") [7.9 mm] Hex Nut driver Bit or Flat blade Screwdriver.</p>	<p>Insert hoses through 5-3/4" [146 mm] hole in floor of base up through right runner of base to hole cut in rear right corner of base.</p>
		

TAURUS UNIT: INSTALL PUMP & HOSES IN BASE:


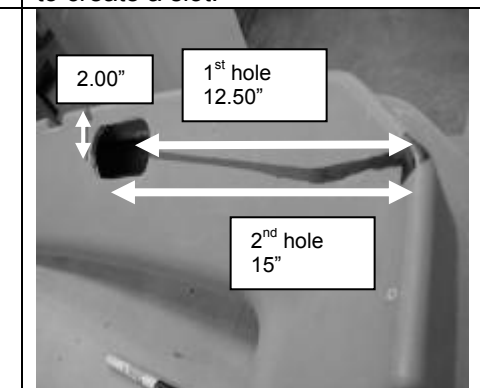
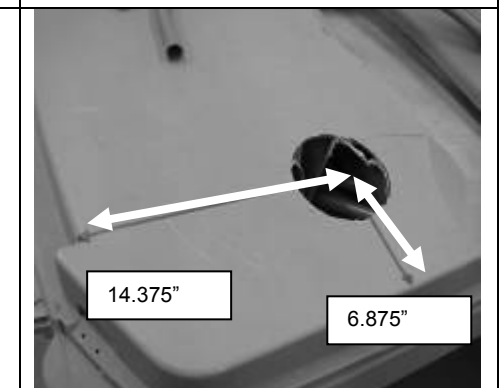

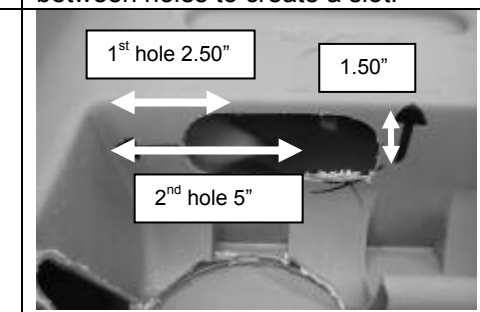
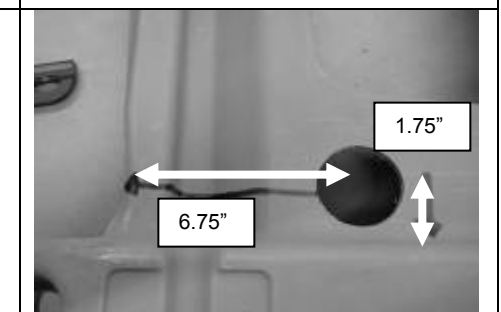
<p>Place pump with pump mount plate in through 5-3/4" [146 mm] hole in floor of base. Transfer drill through outer holes in pump mount plate into floor of base using # 10 (.193") [4.9 mm] Drill Bit.</p>	<p>Install rivets PN 18755 through mount plate into base floor. Set rivets with rivet gun.</p>	<p>Cut right corner post up 17.00" [43.18 cm] top of base (right corner post only)! & remove 17.00" section of corner post from behind to tank to route hoses from pump.</p>
		

TAURUS UNIT: SEAT TANK IN BASE, DRILL HOLES IN REAR RIGHT CORNER OF TANK, AND INSERT HOSES
(Do this prior to unit assembly or before installing screws in panels to tank):

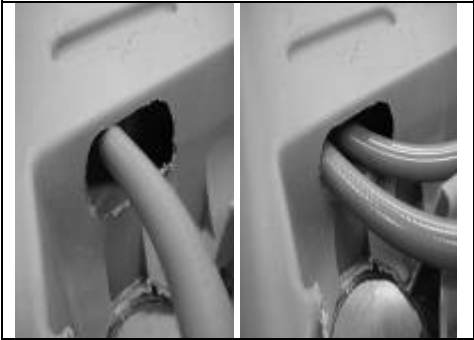
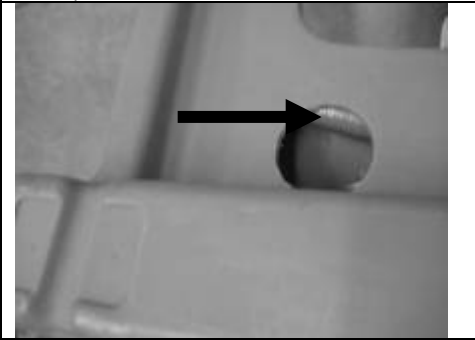


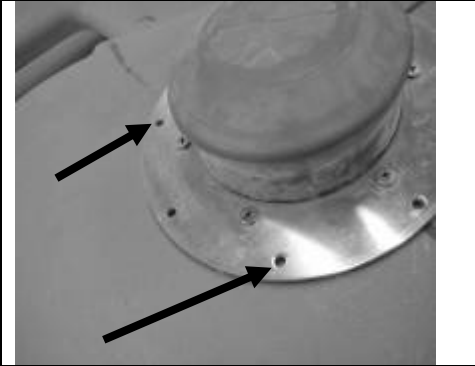

<p>TAURUS TANK: Measure down 3.00" [76.3mm] from top of tank in right rear corner.</p>	<p>Drill 2 holes side by side 1.50" [38.1 mm] apart with 1.50" [38.1 mm] hole saw in right rear corner of tank.</p>	<p>Create a slot in tank with Jig saw. Insert both hoses through slot in rear corner of tank.</p>
		

SKIP TO PAGE 5 TO FINISH TAURUS

MAXIM 3000 UNIT: INSTALL PUMP & HOSES IN ROTO BASE:

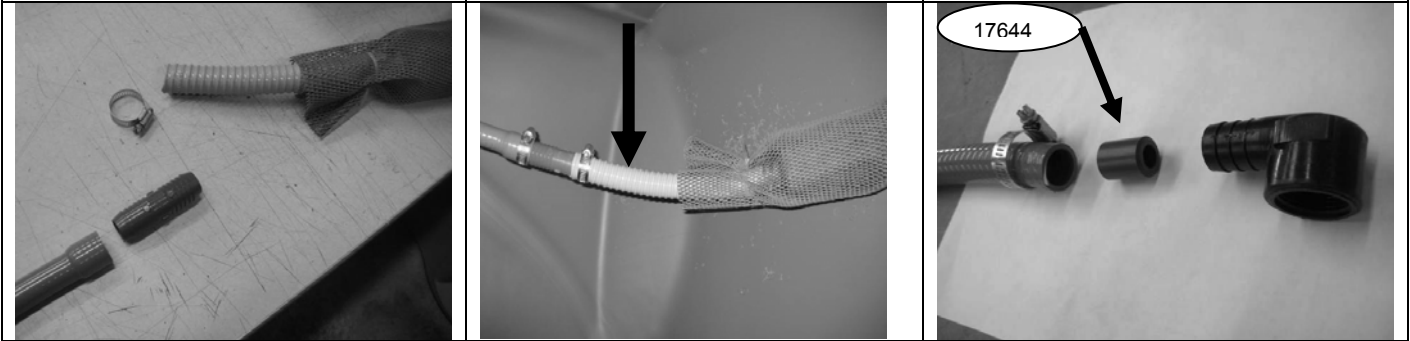
<p>Drill at dimple locations on rear of tank at top of hose channel, two holes using 2.00" [50.8 mm] Hole saw.</p>	<p>Drill two holes using 2.00" [50.8 mm] at rear of base tank cradle as shown (measurements are to the center of the holes). Then cut in-between holes to create a slot.</p>	<p>Drill hole at location shown on floor of base using 5-3/4" [146 mm] hole saw (measurements are to the center of the hole).</p>
		
<p>Using a jig saw cut columns on bottom of base to create clearance for foot pump.</p>	<p>Drill two holes using 2.00" [50.8 mm] Hole saw on bottom of base near pump mount hole drilled earlier as shown (measurements are to the center of the holes). Then cut in-between holes to create a slot.</p>	<p>Drill hole using 2.625" [66.7 mm] Hole saw on bottom of base rear right corner as shown (measurements are to the center of the holes).</p>
		

MAXIM 3000 UNIT: INSTALL PUMP & HOSES IN ROTO BASE PN 19015:

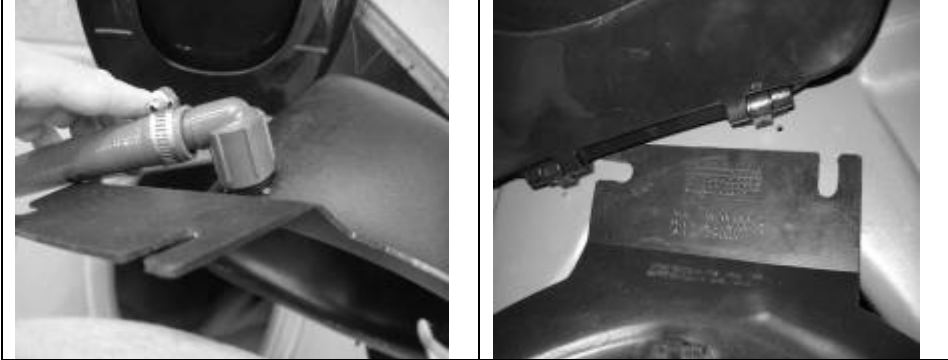
<p>Feed inlet / outlet hoses one at a time starting at slot in bottom of base near pump mount hole. Mark both ends of each hose for inlet and outlet.</p>	<p>Use hole in bottom of base rear right corner to feed hose around corner. (first hose should be located as shown to allow for installation of 2nd hose).</p>	<p>Pull hoses through slot at rear of base tank cradle (top of base).</p>
		
<p>Pull inlet / outlet hoses up through pump mount hole to (top of base) to attach hoses to pump assembly inlet / outlet fittings (pump is labeled in / out). Secure hoses to pump using 5/16" hex driver bit to tighten clamps PN 12588 to inlet & outlet of pump.</p>	<p>Insert pump assembly with hoses attached in 5-3/4" hole in base (may need to pull on ends of both hoses in rear of base while inserting pump in hole). Then transfer drill through 8 holes in pump mount plate using # 10 drill bit & rivet pump assembly to base using (8) rivets PN 18755.</p>	<p>Insert inlet / outlet hoses in 2.00" [50.8 mm] holes drilled in rear of tank while placing tank in base, making sure there is no slack in the hoses.</p>
		

MAXIM 3000/TAURUS UNIT: INSTALL FILTER ASSEMBLY, FLUSH II BOWL & TOILET SEAT

<p>Attach filter assembly PN 21048 to inlet hose. Note: to ease filter assembly installation. Remove grey fitting in filter assembly, loosen hose clamp using 5/16" (.312") [7.9 mm] Hex Nut driver bit or flat blade screwdriver. Install fitting in green inlet hose. "May need to heat hose & use lubricant to aid installation of fitting in hose".</p>	<p>Attach filter assembly grey hose to grey fitting. Use clamp PN 12588 to secure hose fitting, tighten clamp with 5/16" (.312") [7.9 mm] Hex Nut driver Bit or Flat blade Screwdriver.</p>	<p>Slide clamp PN 12588 onto outlet hose. Install Restrictor tube PN 17644 & elbow PN 10451 on outlet hose (included with Flush II bowl assembly kit PN 18473) "<u>May need to heat hose & use lubricant to aid installation of filter assembly</u>". Tighten hose clamp PN 12588 with 5/16" (.312") [7.9 mm] Hex Nut driver Bit or Flat blade Screwdriver.</p>
---	---	--



<p>Turn bowl entire bowl (threaded end of nozzle pre-assembled on bowl) into elbow attached to outlet hose.</p>	<p>Attach flush bowl to tank. Loosen seat-lid screws and slide slotted areas at rear hinge of bowl around seat-lid screws, in-between seat-lid and tank. Tighten screws.</p>
---	--



2530 Xenium Lane North, Minneapolis, MN 55441
 Telephone: 763-553-1900 Fax: 763-553-1905
 800-328-3332 / www.satelliteindustries.com