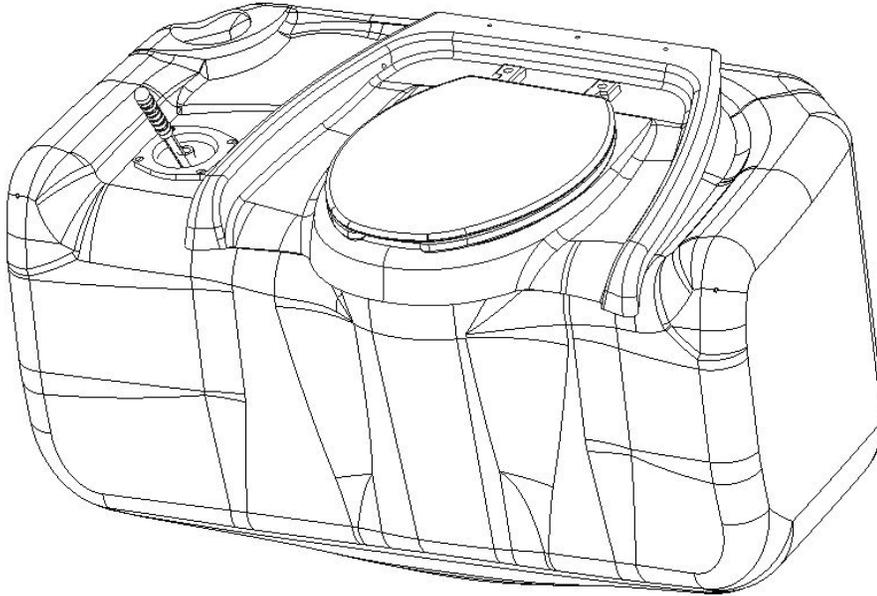


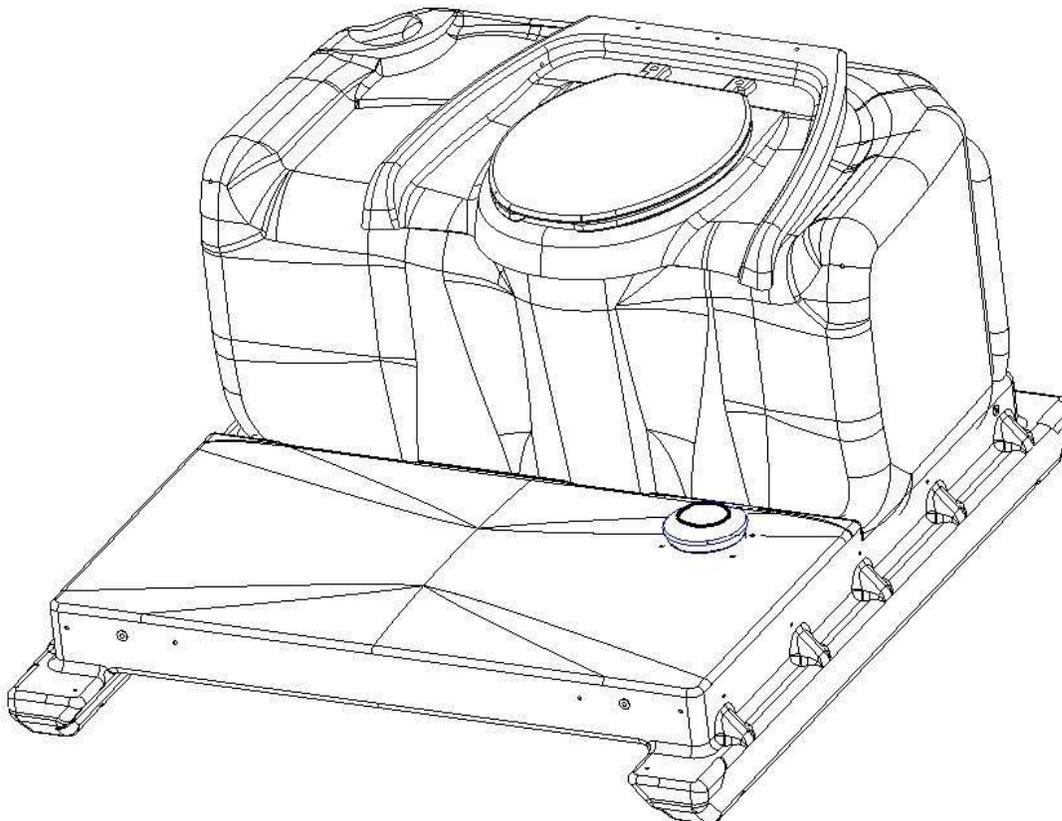
MAXIM 3000 II RECIRCULATING FLUSH FLIPTOP INSTRUCTIONS

INTRODUCTION: Satellite portable restrooms and accessories must be assembled according to approved assembly procedures. Avoid procedure variations, which could adversely affect product life and warranty.

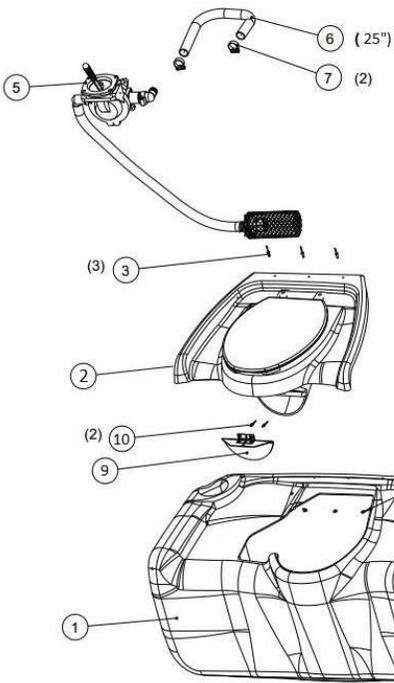


Hand Pump
Installation

OR



Foot Pump
Installation

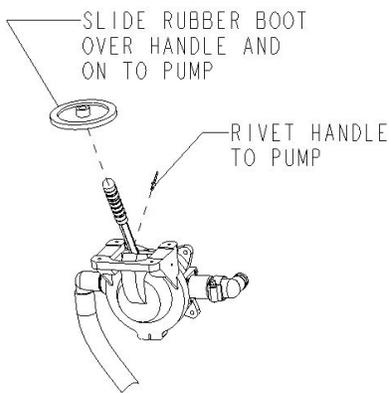


HAND FLUSH FLIPTOP ASSEMBLY INSTRUCTIONS

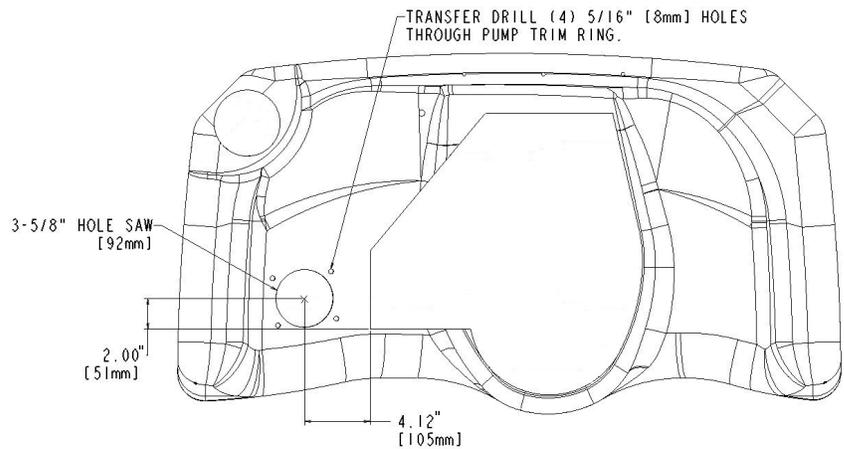
10	22321	2	RIVET #54 STNLS (PACKED W/ ITEM 9)
9	22315	1	KIT- FLAPPER MX3 II FLIPTOP
^ OPTIONAL ITEMS ^			
8	18145	1	ELBOW, 90 3/4 FPT X3/4 INS BLK
7	12588	2	CLAMP- WORMDRIVE #12 (PACKED WITH MX3 II KNOCKDOWN CABANA PARTS)
6	17096	25"	HOSE- 3/4x25 GREEN
5	15029	1	PUMP ASSY- H/FLSH
4	11315	3	WASHER, 3/16 RIVET STNLS (PACKED W/ITEM 2)
3	11027	3	RIVET, #66 ALUM (PACKED W/ ITEM 2)
2	22303	1	DECK ASSY- MX3 II FLIPTOP
1	22307	1	TANK- MX3 II FLIPTOP
ITEM	P/N	QTY	DESCRIPTION

TOOLS: •Electric/Cordless Drill •Rivet Gun •Phillips Screw Driver/ Driver Bit
•5/16" [8mm] drill bit •3-5/8" [92.1mm] Hole saw

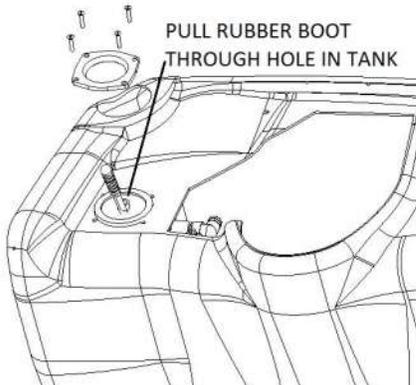
1. Fasten Pump Handle and Boot as shown.



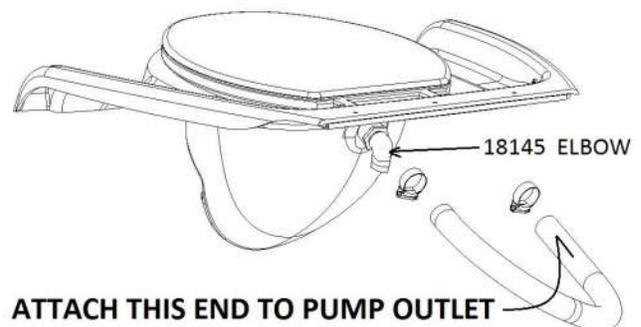
2. Drill tank to mount pump as shown.



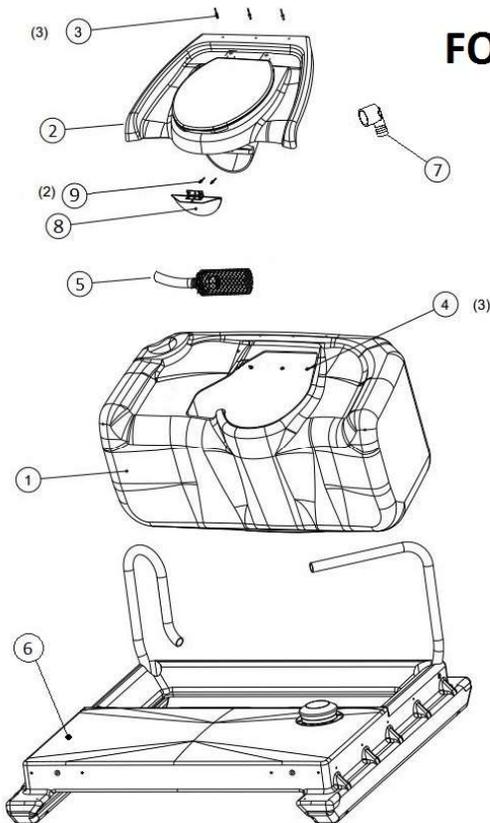
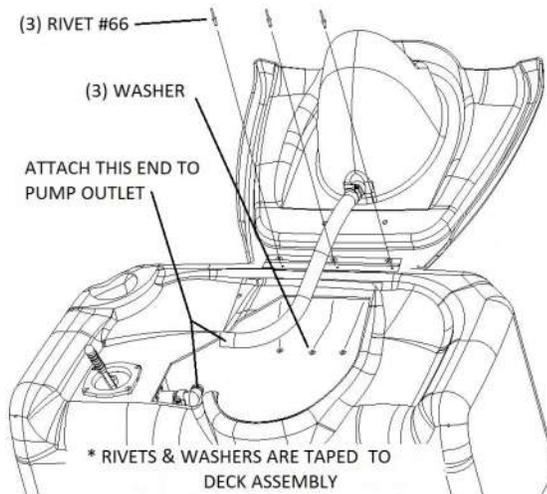
3. Fasten Pump to Tank as shown.



4. Fasten Hose to Bowl Fitting as shown.



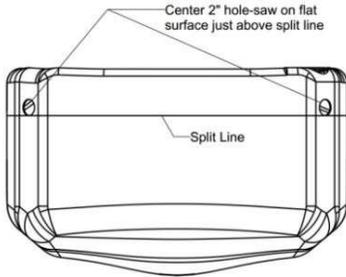
5. Fasten Deck Assembly to Tank as shown.



FOOT FLUSH FLIPTOP ASSEMBLY INSTRUCTIONS

9	22321	2	RIVET #54 STNLS (PACKED W/ ITEM 8)
8	22315	1	KIT- FLAPPER MX3 II FLIPTOP
^ OPTIONAL ITEMS ^			
7	18145	1	ELBOW, 90 3/4 FPT X3/4 INS BLK
6	22381	1	BASE ASSY- BLOWMOLDED F/FLUSH
5	21048	1	FILTER ASSY- RECIRC F/FLSH
4	11315	3	WASHER, 3/16 RIVET STNLS (PACKED W/ITEM 2)
3	11027	3	RIVET, #66 ALUM (PACKED W/ ITEM 2)
2	22303	1	DECK ASSY- MX3 II FLIPTOP
1	22307	1	TANK- MX3 II FLIPTOP
ITEM	P/N	QTY	DESCRIPTION

1) Drill, at two dimples, in rear of tank using 2.00" [50.8mm] Hole saw

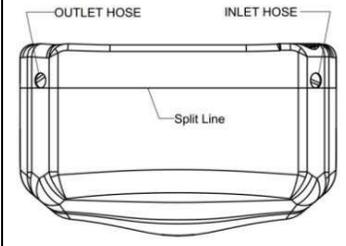


#22307 Maxim 3000 II
(back of Tank shown)

2) Determine which hose is the outlet by pressing down on button of pump & air will flow out from outlet hose. The other hose is the inlet hose.

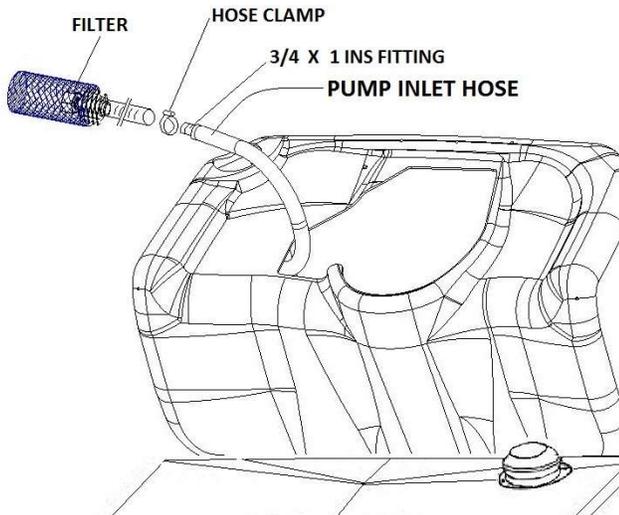
3) Insert fitting 3/4 in INS x 1 in INS PN 21187 into end of inlet hose (this fitting will be included with filter assembly as an optional part). NOTE: will need to heat green hose to install fitting. Recommend using very hot to boiling water. Can use heat gun, but must be very careful not to overheat hose so it becomes too soft & spray lubricant will also help with installation. Slide clamp PN 12588 over fitting onto green hose & tighten clamp securing green hose to fitting using 5/16" (.312") [8 mm] hex nut driver bit or Flat blade screw driver.

4) Route hoses through holes in rear of tank. Use care to route INLET and OUTLET hoses per image below

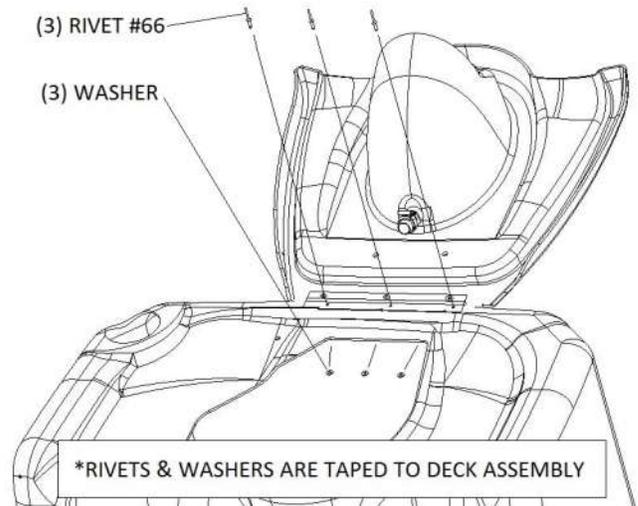


#22307 Maxim 3000 II
(back of Tank shown)

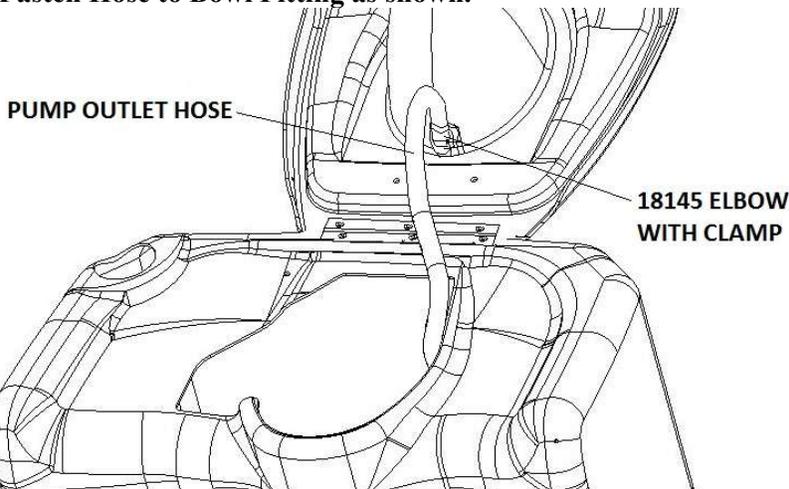
5. Fasten Filter to Inlet Hose as shown.



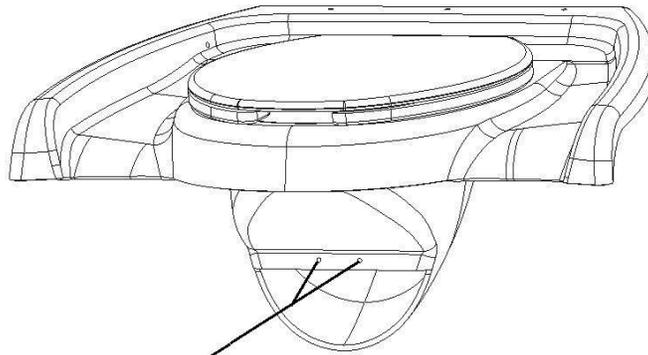
6. Fasten Deck Assembly to Tank as shown.



7. Fasten Hose to Bowl Fitting as shown.

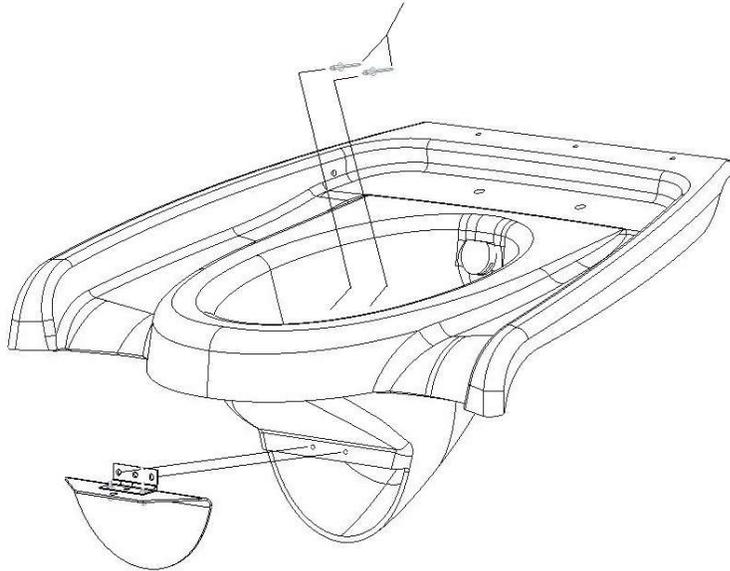


OPTIONAL – Install Flapper Kit (PN 22315) as Shown.



DRILL \varnothing .177" [4.5mm]
AT (2) DRILLPOINTS

FASTEN (2) RIVETS THRU BOWL & HINGE.
ENSURE FLAPPER MOVES FREELY.



2530 Xenium Lane North, Minneapolis, MN 55441
Telephone: 763-553-1900 / Fax: 763-553-1905
800-328-3332/ www.satelliteindustries.com