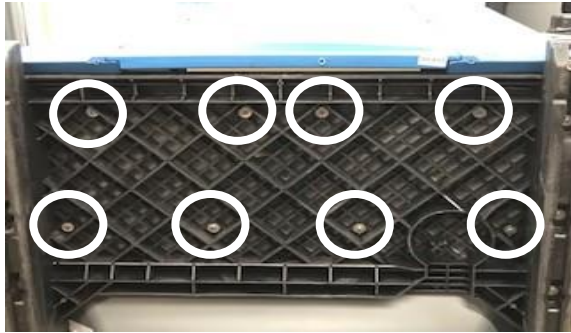


INSTRUCTIONS TO REMOVE / INSTALL FLOOR ON IMPACT BASE

Lay unit on rear panel. **Remove floor (PN 10032) from base:** Disengage 8 screws/washers in bottom of base into floor using 7/16" hex driver bit w/drill & pull floor from top of base (will need to remove lag screws in front / side panels on models noted below using a 3/8" hex driver bit w / drill). **Install floor on base:** Set floor on top of base inside unit. (Note: bottom of floor has (8) screw bosses & rear of floor has slots.) (Will need to install lag screws in front/side panels on models noted below using a 3/8" hex driver bit w/drill.) Secure floor to bottom of base using 8 screws PN 22727 with 8 washers PN 11360 into 8 bosses on bottom of floor.



<u>Unit</u>	<u>Removing / installing floor on Impact base in an assembled unit</u>
Tufway	Remove / Install 8 screws w/washers securing floor to base. Floor can then be pulled from or placed on base in an assembled unit.
Global II	Remove / Install 8 screws w/washers securing floor to base. Floor can then be pulled from or placed on base in an assembled unit. Unit with T-extrusion or HD extrusion
MX3 II	Remove / Install 8 screws w/washers securing floor to base. Also completely remove / install 6 lag screws in front to base & 1 lag screw on each panel to base (lag screw at front of left / right side panels) using a 3/8" hex driver bit w/drill. Floor can then be pulled from or placed on base in an assembled unit.
MX2 II	Remove / Install 8 screws w/washers securing floor to base. Also completely remove / install 6 lag screws in front to base & 1 lag screw on each panel to base (lag screw at front of left / right side panels) using a 3/8" hex driver bit w/drill. Floor can then be pulled from or placed on base in an assembled unit.
Axxis	Remove / Install 8 screws w/washers securing floor to base. Floor can then be pulled from or placed on base in an assembled unit.
Taurus	Remove / Install 8 screws w/washers securing floor to base. Also completely remove / install 6 lag screws in front to base. Floor can then be pulled from or placed on base in an assembled unit.